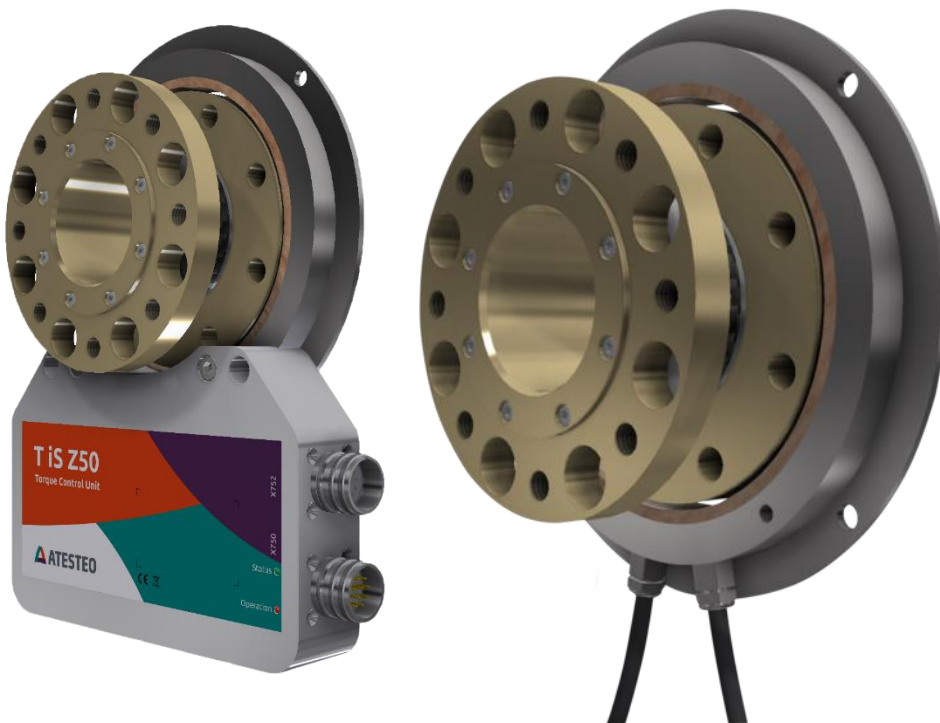


Data sheet

TiS / SiS – TeS / SeS



Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	$\leq \pm 0.10$	$\leq \pm 0.05$	$\leq \pm 0.05$
Rated torque (M_{dN})	Nm	50	100 200 500	500 1,000

Torque measuring system

Technology	-	Rotating		
Rated torque (M_{dN}) #1	Nm	50	100 200 500	500 1,000
Rated torque short measurement range (optional, minimum) (M_{dNS}) #2	Nm	N/A	N/A N/A 100	150 200
Accuracy class extended (for M_{dN})	%	N/A		
Outputs	-	Frequency (RS422), Voltage, Current, CAN bus, Alert		
Test signal	-	see test report		

Mechanical dimensions #3

Outer diameter of rotor #4	mm	122
Lengths (Rotor, without centering)	mm	65
Pitch circle diameter #5	mm	101.5

Speeds and speed measuring systems

Speed detection (integrated)	-	without
Speed detection (optional)	-	without
Maximum Speed without speed detection system	rpm	15,000
Optional increased speed	rpm	25,000
Maximum speed with magnetic speed encoder	rpm	N/A
Maximum speed with optical speed encoder	rpm	N/A
Maximum speed with inductive speed encoder	rpm	N/A

Torque accuracy class per output type (related to M_{dN})

Frequency output	%	$\leq \pm 0.10$	$\leq \pm 0.05$	$\leq \pm 0.05$
CAN output	%	$\leq \pm 0.10$	$\leq \pm 0.05$	$\leq \pm 0.05$
Voltage output	%	$\leq \pm 0.10$		
Current output	%	$\leq \pm 0.10$		
Frequency output (option higher accuracy)	%	N/A		
CAN (option higher accuracy)	%	N/A		

Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	≤±0.10	≤±0.05	≤±0.05
Rated torque (Md _n)	Nm	50	100 200 500	500 1,000

Linearity deviation including hysteresis related to Md _n #6				
Frequency, 0%...30%	%	≤±0.030	≤±0.015	≤±0.015
Frequency, 30%...60%	%	≤±0.050	≤±0.030	≤±0.030
Frequency, 60%...100%	%	≤±0.100	≤±0.050	≤±0.050
CAN, 0%...30%	%	≤±0.030	≤±0.015	≤±0.015
CAN, 30%...60%	%	≤±0.050	≤±0.030	≤±0.030
CAN, 60%...100%	%	≤±0.100	≤±0.050	≤±0.050
Voltage output	%		≤±0.10	
Current output	%		≤±0.10	
Rel. standard deviation of the reproducibility according to DIN 1319, by reference to variation of the output signal (rel. to Md _n)				
Frequency output	%	≤±0.05	≤±0.03	≤±0.03
CAN output	%	≤±0.05	≤±0.03	≤±0.03
Voltage output	%	≤±0.10	≤±0.05	≤±0.05
Current output	%	≤±0.10	≤±0.05	≤±0.05
Temperature influence per 10K in the nominal temperature range on the output signal related to the actual value of signal span (rel. to Md _n)				
Frequency output	%	≤±0.10	≤±0.05	≤±0.05
CAN output	%	≤±0.10	≤±0.05	≤±0.05
Voltage output	%		≤±0.10	
Current output	%		≤±0.10	
Temperature influence per 10K in the nominal temperature range on the zero signal (rel. to Md _n)				
Frequency output	%	≤±0.10	≤±0.05	≤±0.05
CAN output	%	≤±0.10	≤±0.05	≤±0.05
Voltage output	%		≤±0.10	
Current output	%		≤±0.10	
Long-term drift over 48h at reference temperature				
Voltage output	mV		<1.0	
Current output	μA		<0.80	

Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	≤±0.10	≤±0.05	≤±0.05
Rated torque (Md _n)	Nm	50	100 200 500	500 1,000
Nominal sensitivity (range between zero torque and rated torque)				
Frequency output	kHz	20		
Voltage output	V	5.0 / 10.0 / 2.5 / 5.0		
Current output	mA	8 / 10		
Output signal at zero torque				
Frequency output	kHz	60		
Voltage output	V	0.0 / 0.0 / 2.5 / 5.0		
Current output	mA	12 / 10		
Nominal output signal				
Frequency output at positive nominal value	kHz	80		
Frequency output at negative nominal value	kHz	40		
Voltage output at positive nominal value	V	5 / 10 / 5 / 10		
Voltage output at negative nominal value	V	-5 / -10 / 0 / 0		
Current output at positive nominal value	mA	20 / 20		
Current output at negative nominal value	mA	4 / 0		
Max. modulation range				
Frequency output	kHz	30...90		
Voltage output	V	-10.5...10.5		
Current output	mA	0...24		
Group delay time (main TCU)				
Frequency output	µs	10		
Voltage output	µs	3,000		
CAN	µs	1,000		

Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	≤±0.10	≤±0.05	≤±0.05
Rated torque (M _{dN})	Nm	50	100 200 500	500 1,000

Speed measuring system		Inductive (track at rotor)	
Pulse per rev (PPR)		ppr.	N/A
Maximum speeds (related to PPR)		rpm	N/A
Max. output frequency (RS422)		kHz	N/A
Minimum speed for sufficient pulse stability		rpm	N/A
Speed measuring system		Magneto resistive (2 tracks approx. 90 degree phase shifted)	
Pulses per rev (PPR)		ppr.	N/A
Maximum speeds (related to PPR)		rpm	N/A
Max. output frequency (RS422)		kHz	N/A
Minimum speed for sufficient pulse stability		rpm	N/A
Nominal clearance (sensor - pole ring)		mm	N/A
Working airgap (sensor - pole ring)		mm	N/A
Nominal axial displacement (rotor - stator) #7		mm	N/A
Tolerance to nominal axial displacement (rotor - stator)		mm	N/A
Speed measuring system		Optical	
Pulses per rev (PPR)		ppr.	N/A
Maximum speeds (related to PPR)		rpm	N/A
Max. output frequency (RS422)		kHz	N/A
Minimum speed for sufficient pulse stability		rpm	N/A
Nominal radial displacement (rotor - stator)		mm	N/A
Tolerated radial displacement (rotor - stator) #7		mm	N/A
Nominal axial displacement (rotor - stator) #7		mm	N/A
Tolerance to nominal axial displacement (rotor - stator)		mm	N/A

Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	≤±0.10	≤±0.05	≤±0.05
Rated torque (Md _n)	Nm	50	100 200 500	500 1,000

Angular measuring system				
Pulses per rev	ppr.		N/A	
Resolution	°		N/A	
Output signals	-		N/A	
Measurement ranges	°		N/A	

Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	≤±0.10	≤±0.05	≤±0.05
Rated torque (Md _n)	Nm	50	100 200 500	500 1,000

Temperature ranges		
Nominal temperature range (<i>Rotor</i>)	°C	0...80
Operating temperature range (<i>Rotor</i>) #8	°C	-20...85
Storage temperature range (<i>Rotor</i>)	°C	-30...85
Nominal temperature range (<i>Stator</i>)	°C	0...70
Operating temperature range (<i>Stator</i>) #9	°C	-20...70
Storage temperature range (<i>Stator</i>)	°C	-30...85
Nominal temperature range (<i>TCU</i>)	°C	N/A
Operating temperature range (<i>TCU</i>)	°C	N/A
Storage temperature range (<i>TCU</i>)	°C	N/A

Mechanical shock (EN 60068-2-27)		
Quantity	-	1,000
Duration	ms	3
Acceleration	m/s²	650

Vibration load (EN 60068-2-6)		
Frequency	Hz	10...2,000
Duration	min.	150
Acceleration	m/s²	200

Load limits #10				
Limit torque, related to Md _n	%	400	400	500
Breaking torque approx., related to Md _n	%	800	800	1,000
Axial limit force	kN	7.60	7.60 7.60 10.00	15.60 20.90
Lateral limit force	N	1,067.00	1,067.00 1,067.00 1,546.00	2,150.00 3,150.00
Bending limit torque	Nm	48.00	48.00 48.00 67.00	92.00 140.00

Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	≤±0.10	≤±0.05	≤±0.05
Rated torque (Md _n)	Nm	50	100 200 500	500 1,000

Mechanical values				
Torsional stiffness	kNm/rad	278	278 278 376	611 844
Angle of twist at Md _n	°	0.010	0.020 0.040 0.080	0.050 0.070
Axial stiffness	kN/mm	191	191 191 254	390 523
Radial stiffness	kN/mm	64	64 64 93	134 197
Bending stiffness	kNm/°	1.60	1.60 1.60 2.30	3.40 5.10
Deflection at axial limit force	mm	<0.05		
Additional radial deviation at lateral limit force	mm	<0.02		
Parallel deviation at bending limit torque	mm	<0.07	<0.07	<0.06 <0.07
Inherent frequency	Hz	1,500	1,500 1,500 1,800	1,700 2,000
Balance quality-level (DIN ISO 1949)	-	G2.5		
Inertia of rotor	kgm²	0.00210	0.00210	0.00350 0.00360
Max. limits for relative shaft vibration (peak to peak) #11	µm	$S_{(p-p)} = \frac{9000}{\sqrt{n}}$		

Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	≤±0.10	≤±0.05	≤±0.05
Rated torque (M _{dN})	Nm	50	100 200 500	500 1,000

Weight approx.

Rotor #12	kg	1.0	1.0 1.0 1.1	1.7 1.8
Stator (without speed encoder) #12	kg		1.50	

Mounting distances (without optional speed detection system)

Nominal radial displacement (rotor - stator)	mm	2.0
Tolerance to nominal radial displacement (rotor - stator)	mm	≤±0.2
Nominal axial displacement (rotor - stator)	mm	2
Tolerance to nominal axial displacement (rotor - stator)	mm	≤±0.5

Flatness and concentricity tolerances rotor

Circular run-out-axial tolerance #13	mm	0.01
Circular run-out-radial tolerance #13	mm	0.01

Power supply

Nominal supply	V	(DC) 24
Supply range #14	V	(DC) 23...25
Max. current consumption in measuring mode	A	<0.70
Max. current consumption in start-up mode	A	<2
Nominal power consumption	W	<17

Load resistance

Frequency output	-	RS422
Voltage output	kOhm	≥5

Dynamic

Frequency output	kHz	≤7
Voltage output	kHz	≤1
Current output	kHz	≤1
CAN output conversation rate	1/s	≤1,000

Technical data

Type	-	TiS Z50	TiS Z50	SiS Z50
Accuracy class	%	≤±0.10	≤±0.05	≤±0.05
Rated torque (Md _n)	Nm	50	100 200 500	500 1,000
Miscellaneous				
Protection class (rotor)	-	IP54		
Protection class (stator)	-	IP54		
Protection class (rotor, extended)	-	On request		
Protection class (stator, extended)	-	On request		
Pitch circle screw information	-	8 * M10 (8.8)	8 * M10 (8.8)	8 * M10 (10.9) 8 * M10 (12.9)
CAN	-	2B		
Configuration interface	-	RS232		
Central hole	mm	50		
Material	-	Titanium	Titanium	Steel
Measuring range (related to Md _n)	%	120		
Compatible evaluation units (TCU)	-	Integrated		
Stator type	-	iS		
Sales information				
Article number	-	10003551	10001245	10003250
U.S. FCC certificate	-	Not required		

Remarks and information

Link no.	Topic	Remark
#1	Nominal torque	Based on customer requests, the measurement systems can optionally be optimized for not listed nominal torque values (intermediate ranges possible).
#2	Second torque range	<p>The written second nominal torque value ($M_{d_{ns}}$) is the smallest possible. Greater second torque ranges can be chosen on demand.</p> <p>Mechanical values and load limits vary between single and dual range torque meters. A data sheet for dual range torque meters with specific values can be requested.</p>
#3	Dimensions	Mechanical dimensions are without engagement. Use the drawings and step files as master for your constructions.
#4	Detail in the drawings	Value can vary by optional components. Please find details to this attribute in the integrated drawings.
#5	Pitch circle diameter	The pitch circle diameter is identically at input and output side for most systems. More information is given in the drawings of a product.
#6	Linearity	Values of Linearity deviation incl. Hysteresis can only be reached if positive and negative sensitivity values are used.
#7	Reference planes	Please check the drawings for information about the reference planes of this attribute.
#8	Temperature range (rotor)	No condensation allowed.
#9	Temperature range (stator)	No condensation allowed. Temperature related to housing ground point.
#10	Load limits	<p>The given values are only valid if no other load occurs at the same time. If the loads in sum are 100%, the max. error will be 0.3% of the nominal torque.</p> <p>Limit and break torque are lower if other loads are applied (such as lateral forces).</p>

Remarks and information

Link no.	Topic	Remark
#11	Vibration limits	Vibration limits are not an influence to the machine. They reflect the allowed effect onto the rotor (ISO 7919-3). Parameter "n" is given in "r/min".
#12	Weights	Weights are related to components without options like speed detection system. Please contact us for exact weight information of options.
#13	Flatness and concentricity tolerances	The parameters of "Flatness and concentricity tolerances rotor" are manufacturing tolerances.
#14	Supply voltage	The supply voltage range must be given at measurement system side. Long wires can reduce the voltage level from power supply to measurement system.

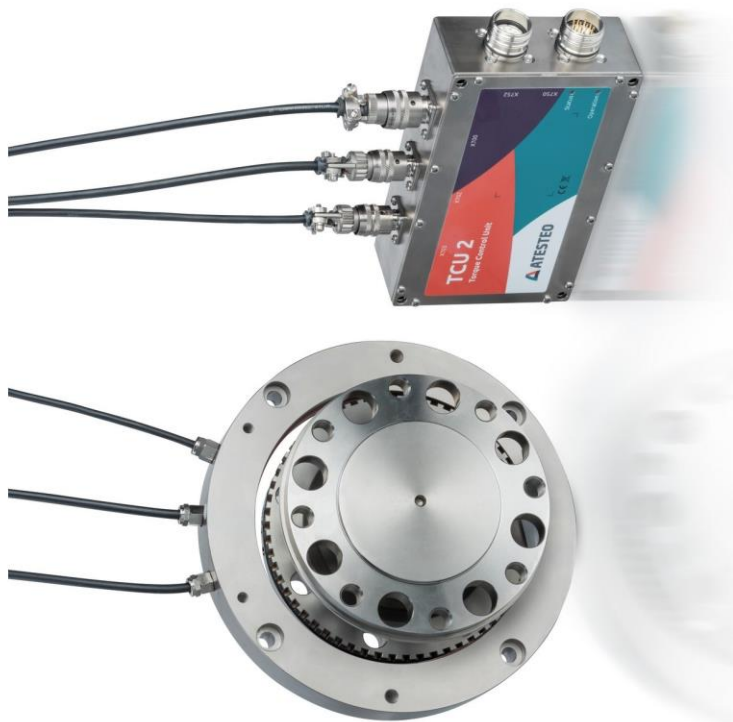
Drawing

iS



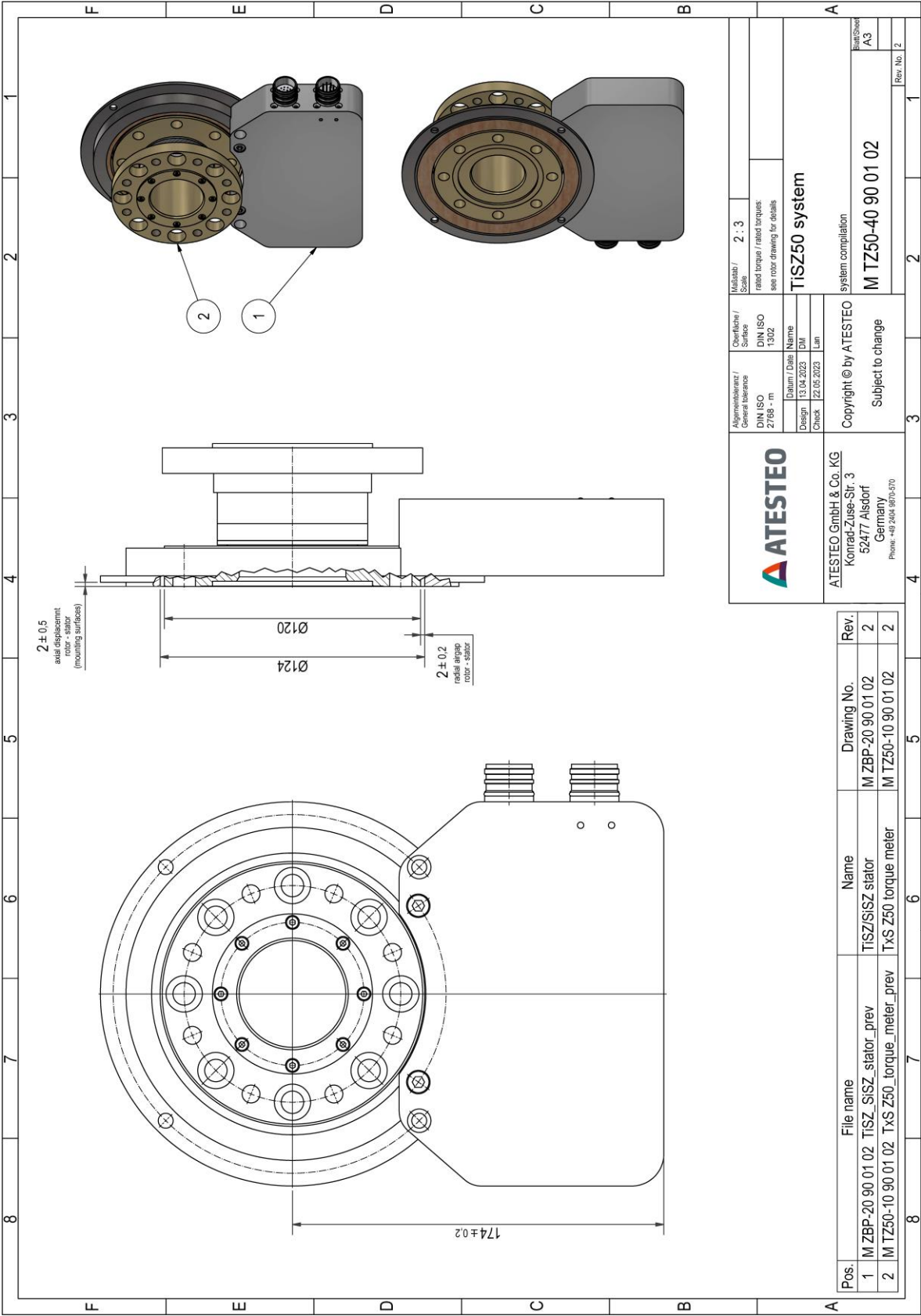
Rotor & stator with integrated evaluation unit (TCU)
Rotor & Stator mit integrierter Auswertereinheit (TCU)

eS

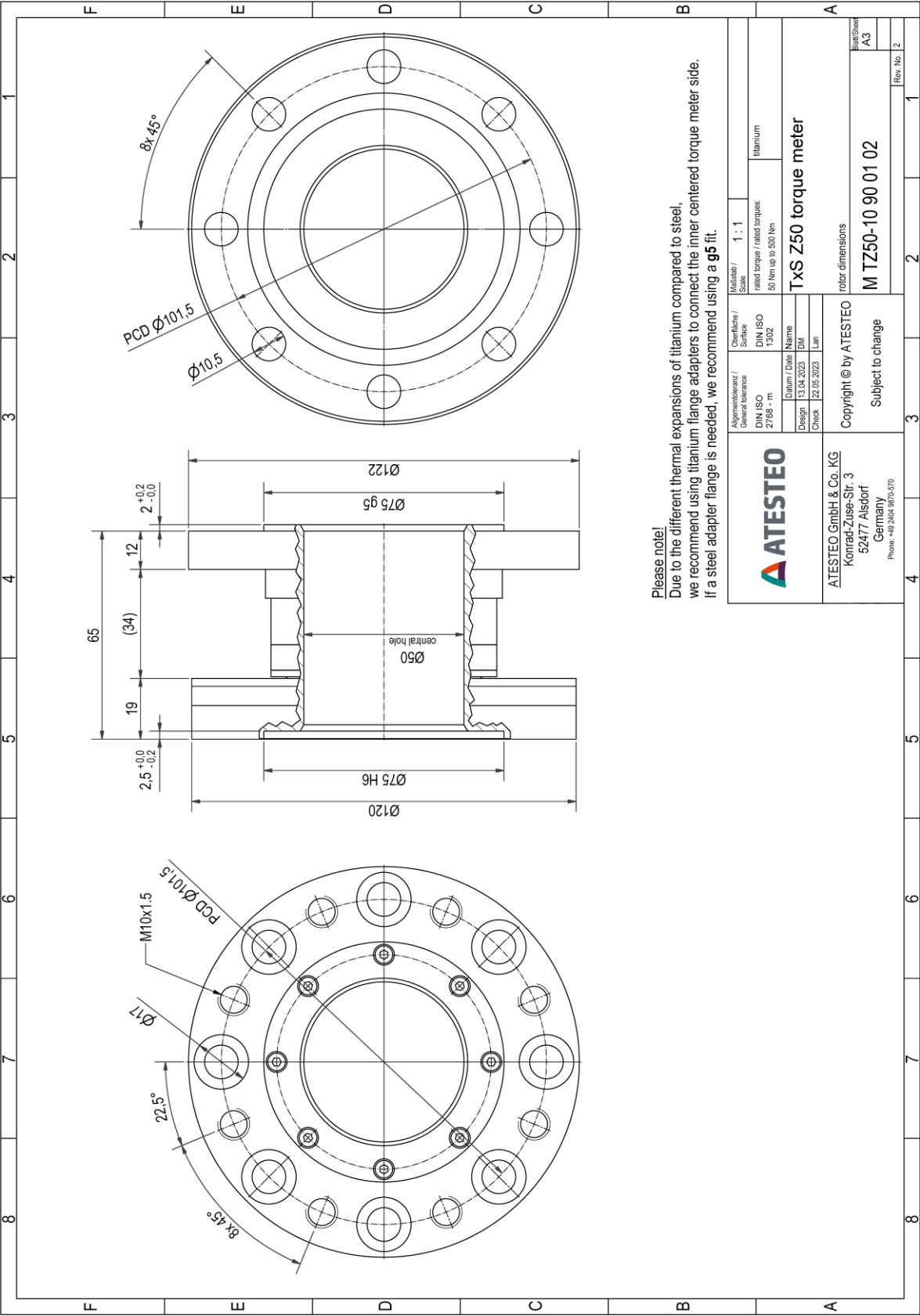


Rotor, ring stator & external evaluation unit (TCU)
Rotor, Ringstator & abgesetzte Auswertereinheit (TCU)

Drawing



Drawing



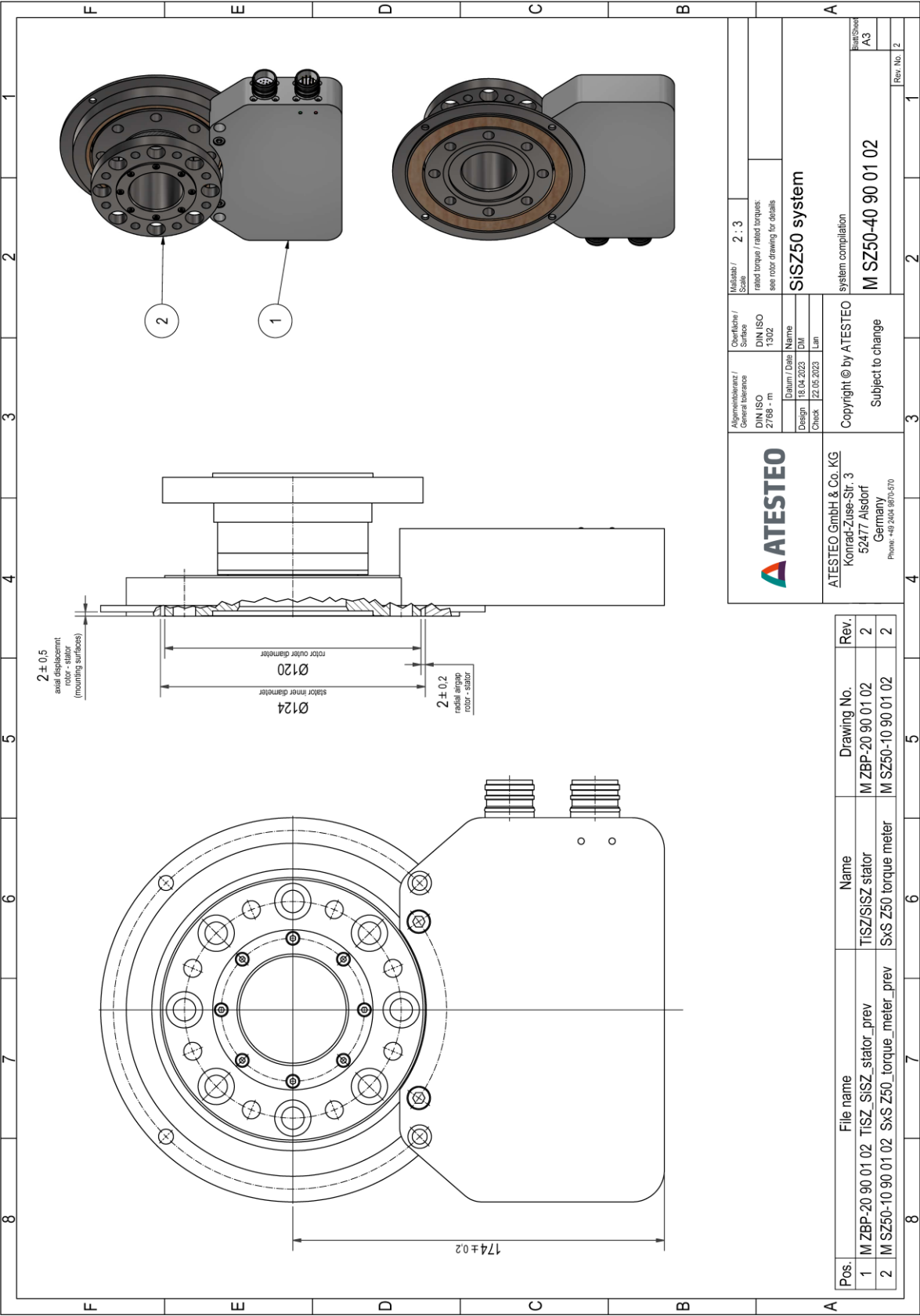
The drawing shows a motor stator with the following dimensions and features:

- Front View (Top):**
 - Overall width: 180
 - Inner diameter: $\varnothing 156_{-0.07}^{+0.2}$
 - Outer diameter: $\varnothing 180$
 - Flange thickness: 18
 - Flange outer diameter: $\varnothing 174$
 - Flange hole diameter: $\varnothing 7$
 - Flange hole pitch circle diameter (PCD): $\varnothing 168$
 - Flange hole angle: 45°
 - Flange hole quantity: 4 x 90°
 - Mounting flange thickness: 5
 - Mounting flange outer diameter: $2^{+0.2}_{-0.0}$
 - Mounting flange inner diameter: 2
 - Mounting flange hole diameter: 2
 - Mounting flange hole pitch circle diameter (PCD): 2
 - Mounting flange hole quantity: 4 x 90°
 - Mounting flange hole angle: 45°
 - Mounting flange hole diameter: $\varnothing 7$
 - Mounting flange hole pitch circle diameter (PCD): $\varnothing 168$
 - Mounting flange hole angle: 45°
 - Mounting flange hole quantity: 4 x 90°
- Side View (Bottom):**
 - Overall height: 39
 - Mounting flange height: 5
 - Mounting flange outer diameter: $2^{+0.2}_{-0.0}$
 - Mounting flange inner diameter: 2
 - Mounting flange hole diameter: 2
 - Mounting flange hole pitch circle diameter (PCD): 2
 - Mounting flange hole angle: 45°
 - Mounting flange hole quantity: 4 x 90°
 - Mounting flange hole diameter: $\varnothing 7$
 - Mounting flange hole pitch circle diameter (PCD): $\varnothing 168$
 - Mounting flange hole angle: 45°
 - Mounting flange hole quantity: 4 x 90°

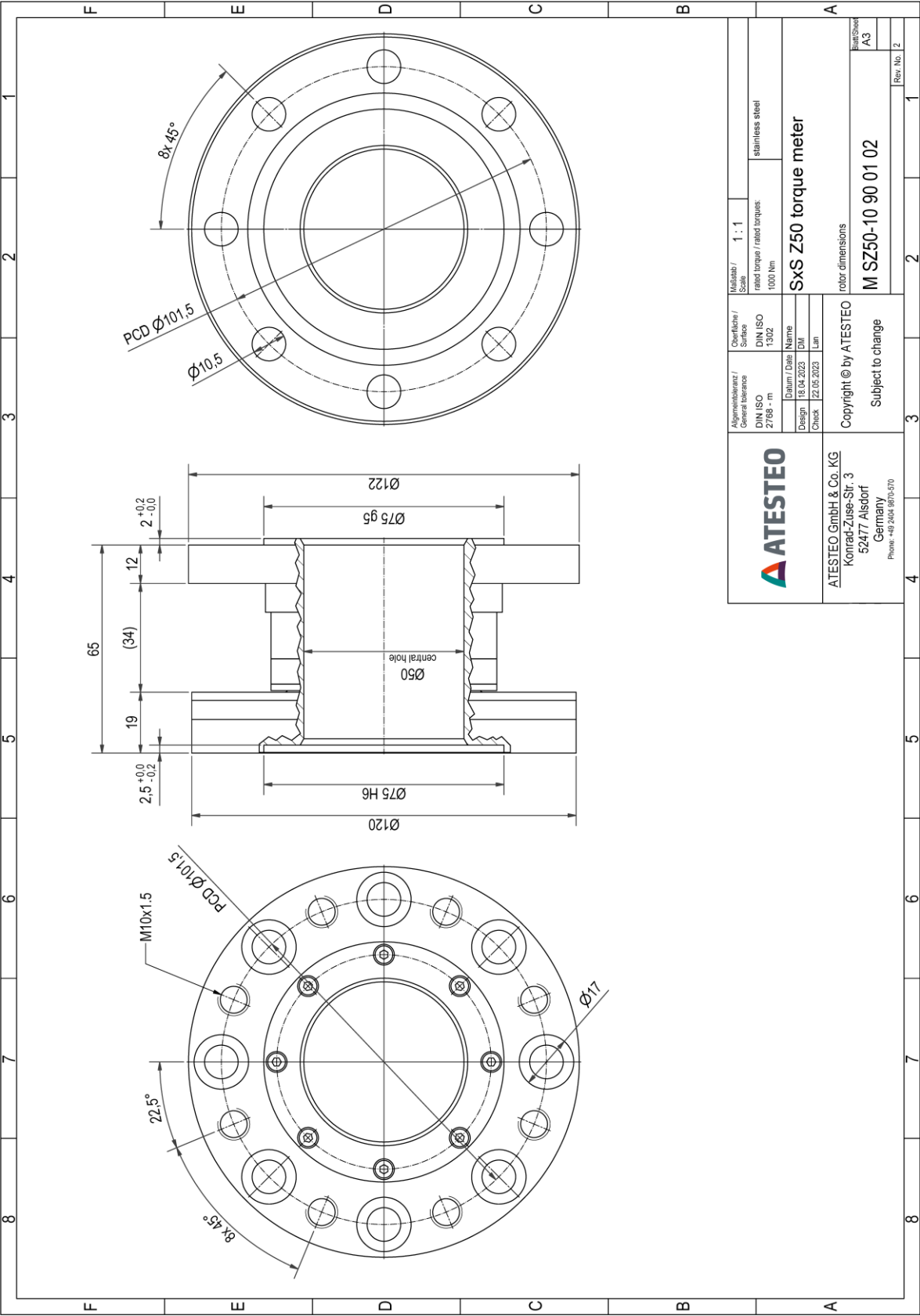
ATESTEO		Approval/Review / General tolerance	Overlapped / Surface	Material / Scale	nickel plated aluminum stainless steel (statoring)	
ATESTEO GmbH & Co. KG Konrad-Zuse-Str. 3 52477 Alsdorf Germany Phone: +49 2404 9870-570		DIN ISO 2768 - m	DIN ISO 1302	1 : 2	TiSZ/iSiSZ stator	
Copyright © by ATESTEO Subject to change		Design Check	Date / Date 13.04.2023 22.05.2023	Name DM Lan	stator dimensions	
M ZBP-20 90 01 02		Sheet No. A3				
		Rev. No. 2				

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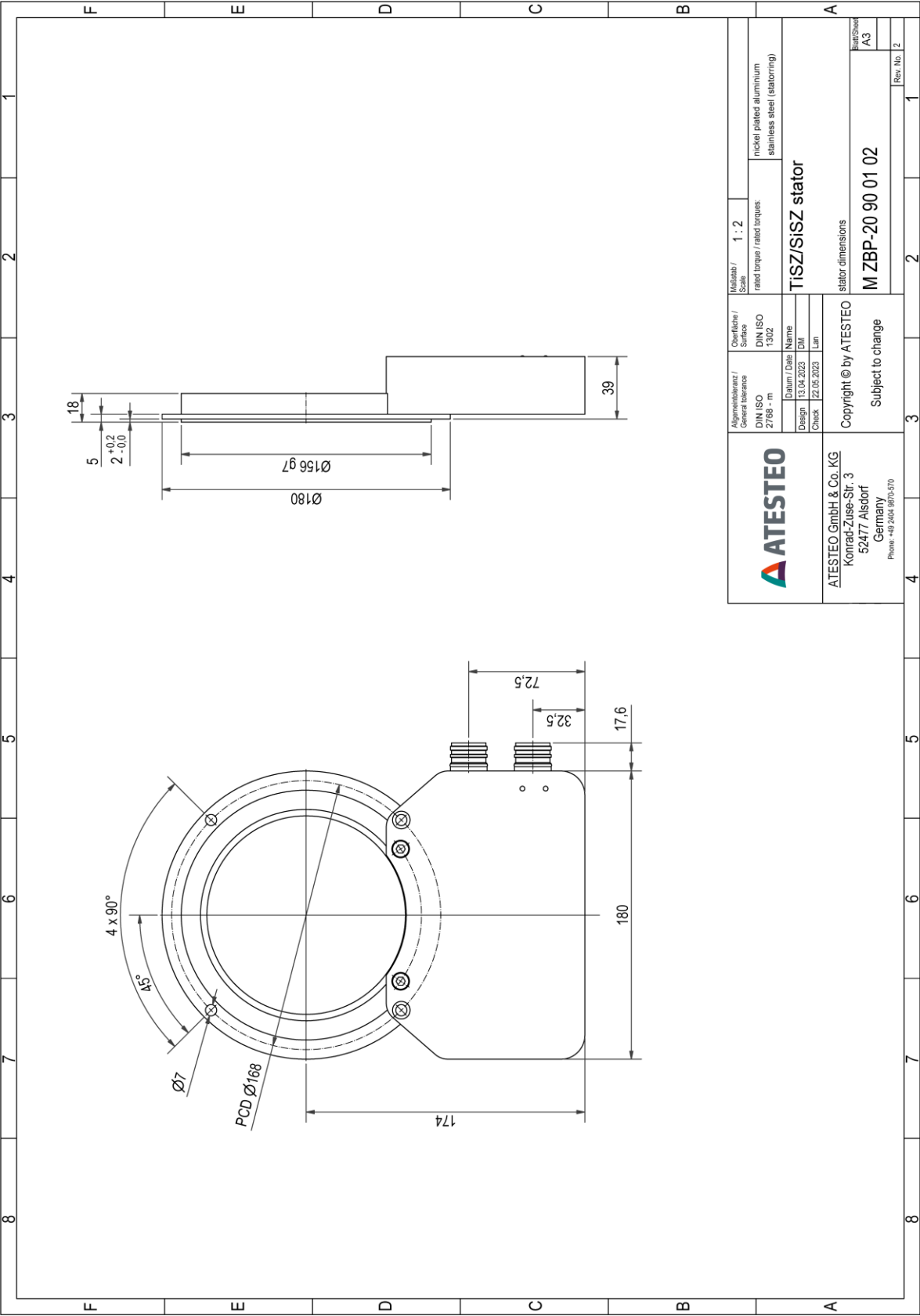
Drawing



Drawing



Drawing



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